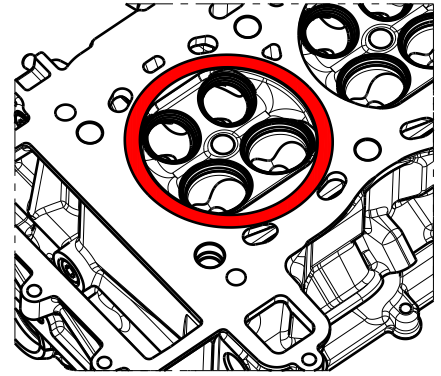


D

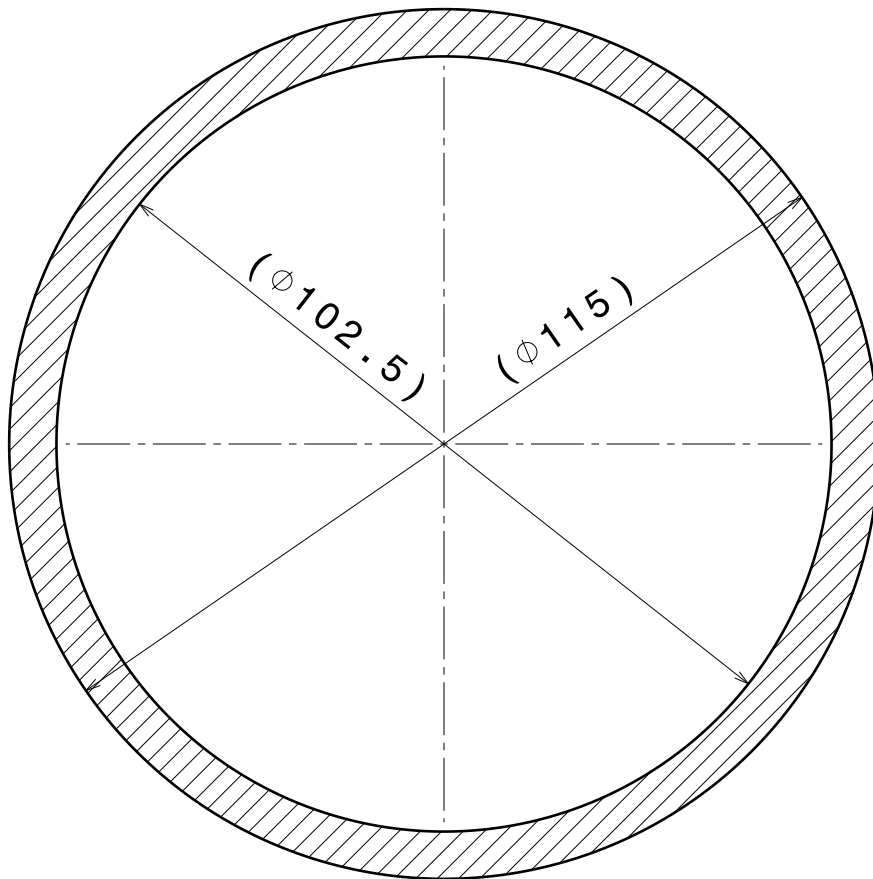
C

B

A



EXAMPLE




SEALING FACE TEMPLATE 'RING'  
Scale: 1:1

## INSTRUCTIONS:

- 1: PRINT THIS DRAWING AT A 1:1 SCALE
- 2: MEASURE THE DIAMETERS SHOWN ON THE PRINTED DRAWING TO CONFIRM IT HAS BEEN PRINTED ACCURATELY
- 3: CAREFULLY CUT-OUT THE HATCHED 'RING' WITH A KNIFE OR SCISSORS
- 4: LAY THE RING ON TO THE CYLINDER HEAD FIRE-FACE AND MANOEUVRE IT INTO A POSITION WHERE THERE ARE NO HOLES OR EDGES INTERSECTING WITH THE RING, AND ENSURE THE RING IS IN CONTACT WITH A FLAT SEALING FACE ON THE CYLINDER HEAD  
\*\*SEE EXAMPLE SHOWN\*\*

| REV. | DESCRIPTION          | DATE       | NAME         |
|------|----------------------|------------|--------------|
| 1    | EVOLUTION OF M1T0022 | 08/12/2023 | MARTIN JONES |

|  |  |
|--|--|
| UNSPECIFIED EDGES:<br>ISO 13715                | THREAD TOLERANCE:<br>UNLESS OTHERWISE STATED |
| $\begin{matrix} +0,3 \\ +0,2 \end{matrix}$     | $\begin{matrix} -0,2 \\ -0,3 \end{matrix}$   |
| METRIC 6H(INT) 6g(EXT)<br>INCH 2B(INT) 2A(EXT) |  |

|   |
|---|
| DRAWING STANDARDS:<br>BS 8888:2011  DIMENSIONS IN mm |
|---|

DRAWN BY:  
MARTIN JONES

EMAIL:  
MARTIN.JONES@MENTUMLIMITED.COM

PHONE:  
+44(0)7825 161263

DATE:  
08/12/2023

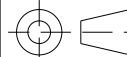
PART NUMBER:  
**M1T0030**

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PART DESCRIPTION:  
**VOLUME MEASURING DISH - 102MM BORE**

|                    |                      |  |                  |
|--------------------|----------------------|--|------------------|
| SIZE:<br><b>A4</b> | SCALE:<br><b>1:1</b> | MATERIAL:<br>POLYCARBONATE (TRANSPARENT) | REV.<br><b>1</b> |
|--------------------|----------------------|--|------------------|

|                     |                    |   |            |
|---------------------|--------------------|---|------------|
| STATUS:<br>RELEASED | WEIGHT:<br>0.285kg |  | SHEET: 2/2 |
|---------------------|--------------------|---|------------|

D

A